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D2945

Job Sheet 175671



Part No: D2945

Job Qty: 40 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 00.01.27 Added inspect level 8, removed P/O for powder coating EC IPP Rev:C Now on Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	7/4/18	7/4/18	0.00	0.00	Start Up Waterjet		OK 18/06/02
100	Waterjet	40 pcs	7/4/18	7/4/18	0.00	1.52	Waterjet1		OK 18/06/02
110	QC	40 pcs	7/4/18	7/4/18	0.00	0.00	QC2 Waterjet-1		OK 18/06/02
120	QC	40 pcs	7/4/18	7/4/18	0.00	0.00	QC8-1		38
130	HandFinish	40 pcs	7/4/18	7/4/18	0.00	0.87	HandFinish1		SA 18-06-21
140	Powdercoat	40 pcs	7/5/18	7/5/18	0.00	0.54	Powdercoat1		OK 18-06-26
150	QC	40 pcs	7/5/18	7/5/18	0.00	0.00	QC3		38
160	Packaging	40 pcs	7/5/18	7/5/18	0.00	0.00	Packaging3-1		DAS 9-89
170	QC21-SA	40 Ea	7/5/18	7/5/18	0.00	0.00	QC21		21 JUN 27 2018

Part Op 100 - 1-Cut as per Dwg D2945

Descriptions: 140 - POWDER COAT: Start Time: 7:40 Oven Temperature: 320° Finish Time: 8:10

M138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	3.2000 sf (.08 ea)	90-Start up Operation	5043486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	3	8	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
Date: _____		Step #: _____		QTY Effective: _____	
Disposition		Completed By _____			
Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval			

Root Environment Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Container No: S078919 Part: D2945 Job No: 175671 Serial No/Batch: S078919 Revision: _____ Inspector: _____ Exp Date: 06/07/2018 Instructions: _____ Date: 06/07/18		OTHER: _____	
Use for Testing Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cuffs Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Countersink Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	
Power Loss/Surge Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Mistread ☐ Turning Sequence ☐			

